

1977

DML 4-17

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		RBW5605G00251-3G-3 Job Sheet 176118 				
Part No: RBW5605G00251-3G-3 Job Qty: 4 ea								
Part Name: Handle 								
Part Weight: 0 lbs Job Created: 4/17/18 Due Date: 4/4/18 Type: SOLD		Status: Scheduled Job Tracking No: Created By: Logan David Description:		Priority: High				
Note: DWG RBW5605G00251-3G Rev 2 IPP Rev A 18.03.26 New issue DP Verify DD Ship Via:								
Bill of Materials								
Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	4 Ea		4/3/18	0.00 0.00	Start Up Machining-4		200
100	Lathe Conv	4 pcs		4/4/18	0.50 0.80	Lathe Conv-2		200
110	QC	4 pcs		4/4/18	0.00 0.00	QC2 Machining-5		200
120	QC	4 pcs		4/4/18	0.00 0.00	QC8 Machining-5		200
130	Packaging	4 pcs		4/4/18	0.00 0.00	Packaging3-2		200
140	QC21-SA	4 Ea		4/4/18	0.00 0.00	QC21		200
Part Op 100 - Machine as per DWG. Descriptions: 110 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG. 130 - IDENTIFY AND STOCK						MAY 15 2018		
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
JP0306R	Phillips Round Bar Screwdriver 6"	4 Ea (1 ea)	90-Start up Operation					
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
90-Start up Operation	JP0306R	4	4	0				
Part Specifications								
Specifications could not be found.								

Plex 4/17/18 1:19 PM dart.logan.david



Container No: S064971



Part: RBW5605G00251-3G-3

Job No: 176118

Serial No/Batch: S064971

Revision: 2

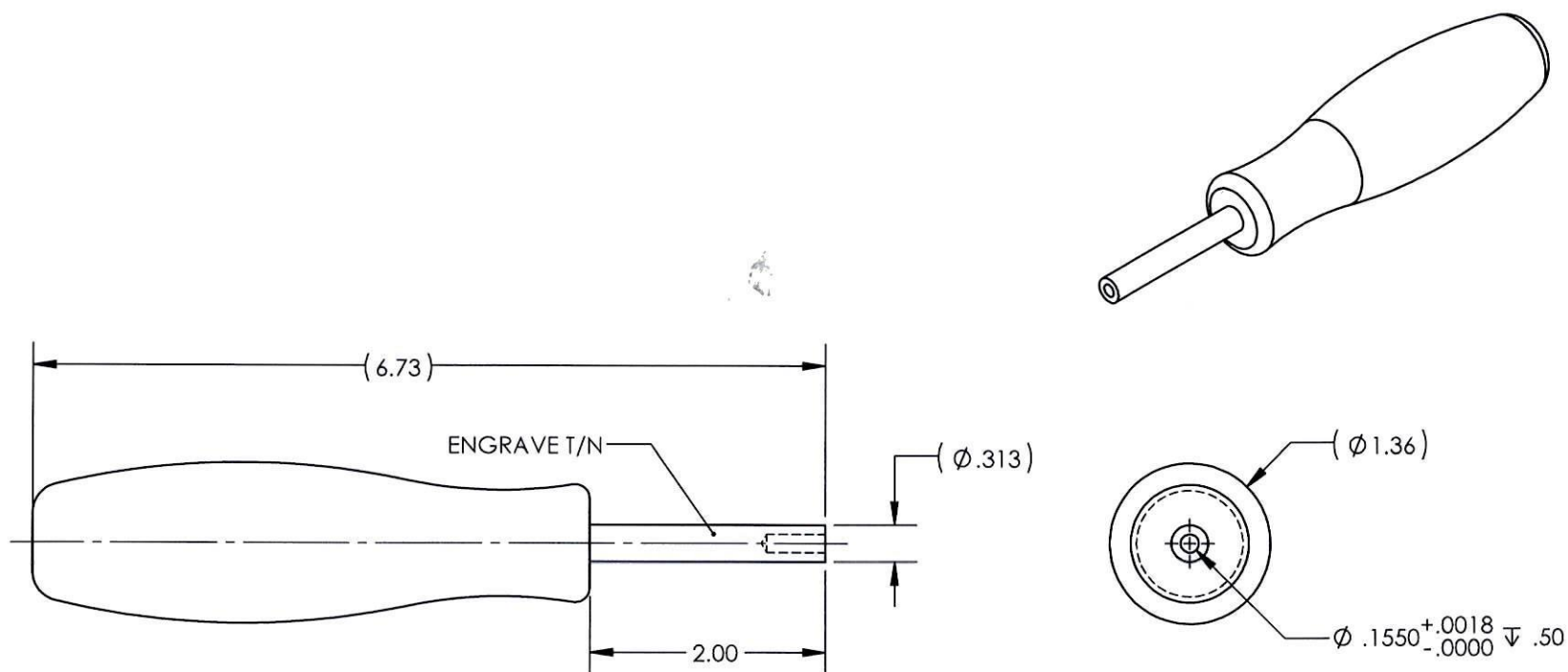
Inspector:

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Date: 4/25/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0158	-3 CH'D B/O INFORMATION WAS PROTO # J88336 MODIFIED, IS (PROTO # JP0306R) MODIFIED; ADDED DIM (1.36); CH'D DIM WAS (6.31) IS (6.73).	10/11/2016	SM	JAG



(-3)

HANDLE

DART AEROSPACE	
TITLE SEAL INSTALLATION TOOL	
DWG NO. RBW5605G00251-3G-3	REV 2
MAT'L TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA AW139
SCALE 2:3	DATE 4/8/2016
SHEET 3 OF 3	